



Material - ASTM B 690 N08367

Standard Specification for Iron-Nickel-Chromium-Molybdenum Alloy Seamless Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 690 N08367 Iron-Nickel-Chromium-Molybdenum Alloy Seamless Pipe and Tube Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Pipe and Tube

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|--------------------------------------|----------|
| Carbon | C % | 0.030 max. | | |
| Silicon | Si % | 1.000 max. | | |
| Manganese | Mn % | 2.000 max. | | |
| Copper | Cu % | 0.750 max. | As-Cast or Annealing or Age Hardning | |
| Sulphur | S % | 0.030 max. | | |
| Chromium | Cr % | 20.000 - 22.000 | | |
| Phosphorus | P % | 0.040 max. | | |
| Molybdenum | Mo % | 6.000 - 7.000 | | |
| Nitrogen | N % | 0.180 - 0.250 | Mechanical Properties | |
| Nickel | Ni % | 23.500 - 25.500 | Tensile Strength in Mpa | 655 min. |
| Iron | Fe % | Balance | Yield Strength in Mpa | 310 min. |
| | - | - | Elongation in % | 30 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardne <mark>ss in BHN</mark> | - |
| - | - | - | Impa <mark>ct in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|--------------------------------------|--|--|
| Material | Standard | Country Grade Belong to the Industry | | |
| B 564 N08367 | ASTM | USA | Forging | |
| B 688 N08367 | ASTM | USA | Plate, Sheet and Strip | |
| B 691 N08367 | ASTM | USA | Rod, Bar and Wire | |
| B 462 N08367 | ASTM | USA | Pipe Flanges, Forged Fittings, and Valve | |
| A 314 N08367 | ASTM | USA | Bar and Forging | |
| B 472 N08367 | ASTM | USA | Billet and Bar | |
| B 834 N08367 | ASTM | USA | Pipe Flanges, Forged Fittings, and Valve | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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